



JOYCE JAGGER

THE EMBROIDERY COACH

Sewing a Vertical Line of Lettering On The Back Of A Mesh Cap

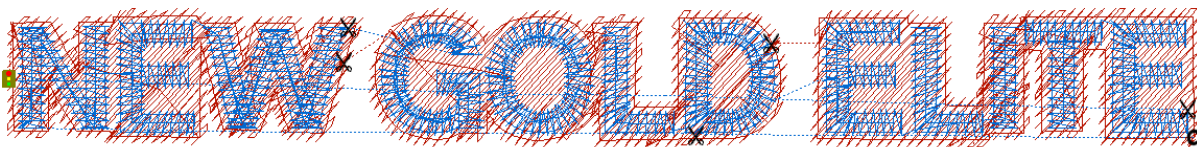
1. Select The Fitted Mesh Back Cap

This can also be done on a cap that is not mesh, but it is easier on a mesh because there is more stretch to it.



2. Creating The Design

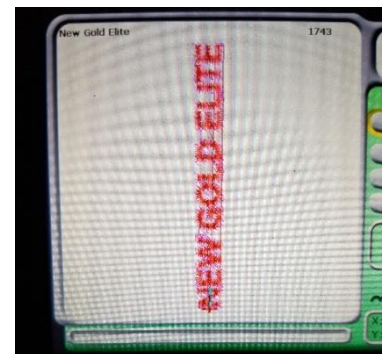
Measure the length of the space where the design is going to be sewn and create



the lettering design with a sewing sequence of left to right. My design is 2.5 inches long. For a better-looking design will need a light density fill behind the letters. I created the fill background with same shape as the lettering so that it would be hidden. Place the start point on the center line at the start point of the lettering. For this design, the start point is on the outside center of the N. In this image the fill is red, but it will be programmed as white in the machine to sew on the white mesh back cap with the Navy-blue lettering sewing over top. The fill background will primarily be hidden.

3. Uploading The Design

Upload your design into the machine and turn it 270 degrees. This will now start at the center line of the seam starting at the top of the lettering and sew vertically down the seam.



4. Hooping the Cap Back

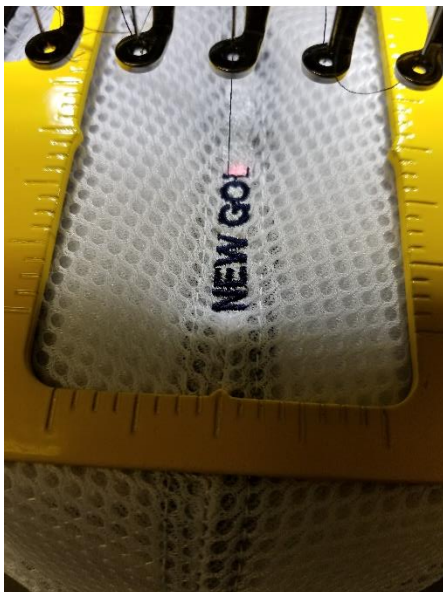
For this I used the Hooptech Slimline Clamping system with a rectangle clamp -2.5” by 4” window.

Place 2 layers of 1.5 oz crisp tearaway backing on the bottom part of the clamp. Tape it in place at the front to keep it from sliding as you are hooping the cap back.



Make sure to line up the center of the back seam with the center of the clamp at the top and the bottom of the seam. The seam must be straight. The bottom of the cap back is lined up with the back edge edge of the clamp making sure to pull out the facing and the label. I cut the design out of the design sheet and laid it on the cap where I wanted it to start and marked the starting point.

The design finished one inch up from the bottom edge of the cap.



5. Sewing The Design



Sew the design on the cap, trim the threads, remove the backing.